



**TRAMPOLINE ENCLOSURE SYSTEM**

by *Jumpking*

**SISTEMA CERRADO PARA TRAMPOLIN**

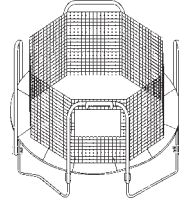
por *Jumpking*

**TRAMPOLIN-SICHERHEITSNETZ**

von *Jumpking*

**ENCEINTE DE TRAMPOLINE**

par *Jumpking*



**PRODUCT MODEL JKFR14UB02 (14' Diam.), JKFR14WM (14' Diam.)**

**TRAMPOLINE ENCLOSURE SYSTEM**

for a JUMPING TRAMPOLINE

**PRODUCTO MODELO JKFR14UB02 (4,27 m. Diam.), JKFR14WM (4,27 m. Diam.)**

**SISTEMA CERRADO**

PARA UN JUMPING TRAMPOLIN

**MODÈLE DE PRODUIT JKFR14UB02 (14 po diam.), JKFR14WM (14 po diam.)**

**ENCEINTE DE TRAMPOLINE**

pour TRAMPOLINE JUMPING

**PRODUKTMODELL JKFR14UB02 (4,27 m Durchm.), JKFR14WM (4,27 m Durchm.)**

**TRAMPOLIN-SICHERHEITSNETZ**

für ein JUMPING TRAMPOLIN

**User's Manual  
Manual del Usuario**

**Manuel de l'utilisateur  
Benutzerhandbuch**

**SAFETY, USE, PLACEMENT, ASSEMBLY, CARE, AND MAINTENANCE MATERIALS ENCLOSED.**  
READ THIS MANUAL AND ALL THE MATERIALS FURNISHED WITH YOUR TRAMPOLINE THOROUGHLY BEFORE ASSEMBLING. KEEP THIS MANUAL WITH YOUR TRAMPOLINE MANUAL SO YOU CAN REFER TO IT LATER.

**FUNRING is designed for users weighing 200 pounds or less.**

**SE INCLUYEN MATERIALES DE SEGURIDAD, USO, COLOCACION, ENSAMBLADO, CUIDADO Y MANTENIMIENTO.**  
ANTES DE ENSAMBLAR LEA COMPLETAMENTE ESTE MANUAL Y TODOS LOS MATERIALES PROVISTOS. GUARDE ESTE MANUAL A MANERA DE REFERIRSE AL MISMO POSTERIORMENTE.

**FUNRING está diseñado para usuarios que pesen 90,7 kilos o menos.**

**RENSEIGNEMENTS SUR LA SÉCURITÉ, L'EMPLOI, L'EMPLACEMENT, L'ASSEMBLAGE, LE SOIN ET L'ENTRETIEN INCLUS.**  
LISEZ LE PRÉSENT MANUEL ET TOUS LES DOCUMENTS FOURNIS AVEC VOTRE TRAMPOLINE EN DÉTAIL AVANT D'ASSEMBLER. RANGEZ LES GUIDES ENSEMBLE POUR POUVOIR VOUS Y REPORTER PLUS TARD.

**FUNRING est conçu pour les utilisateurs de 200 lb (90,7 kg) ou moins.**

**BESCHREIBUNGEN ZUR SICHERHEIT, VERWENDUNG, MONTAGE, PFLEGE UND WARTUNG SIND ENTHALTEN.**  
LESEN SIE DIESES HANDBUCH UND ALLE DEM TRAMPOLIN BEILIEGENDEN UNTERLAGEN GENAU DURCH, BEVOR SIE MIT DER MONTAGE BEGINNEN. BEWAHREN SIE DIESES HANDBUCH ZUR SCHNELLEN BEZUGNAHME IN DER NÄHE DES TRAMPOLINS AUF.

**FUNRING ist für Benutzer mit einem maximalen Körpergewicht von 90,7 kg bestimmt.**

# How to Assemble the Enclosure

Adult assembly is required. Assembly requires a 9/16" socket and ratchet, or 9/16" box-end wrench. The enclosure can easily be disassembled for storage when it is not being used. Read the assembly instructions before beginning to assemble the trampoline enclosure system.

## Before Assembling

The assembly instructions refer to parts by name and by part number. Please refer to page 18 for part descriptions and numbers.

Make sure that all parts listed in the parts list are included with the enclosure system. Refer to page 20 for instructions on how to obtain missing parts.

No tools are provided for assembly. A 9/16" socket and ratchet, or 9/16" box-end wrench are required to attach the support clamp and the enclosure poles to the legs of the trampoline frame.

Wear **work gloves to protect your hands** from pinch points during assembly and disassembly.

Remove framepad, any ladders, or anything on the trampoline that will hinder assembling the enclosure.

## Step 1:

First verify that you have received all the enclosure parts. Use the shipping container to keep all the hardware together. You should have the following pieces: **(see page 18 for details)**. If you do not have the required parts then contact your dealer or JumpKing before proceeding (see page 20 for ordering information).

- 1 - FUNRING net with attached hardware
- 8 - plain poles
- 8 - curved swaged (both ends with a smaller diameter) poles
- 4 - arch top poles
- 8 - clamps
- 20 - foam sleeves
- 16 - bolts - packaged as a hardware set
- 16 - Straps w/D-Rings
- 8 - rope sections
- 1 - set of 4 frame warning labels
- 1 - set of 2 warning labels

Put two plain poles, two curved swaged poles, one arch top pole, one clamp, and five pole sleeves at the base of each top rail with leg sockets.

## Step 2:

Lift the trampoline top rail up so there is a gap between it and the vertical leg piece at a socket and slide a clamp over the vertical leg piece. You should have another person assist you with this operation. Put vertical leg piece back into top rail socket. Do this at all 8 trampoline legs (see Fig.1)

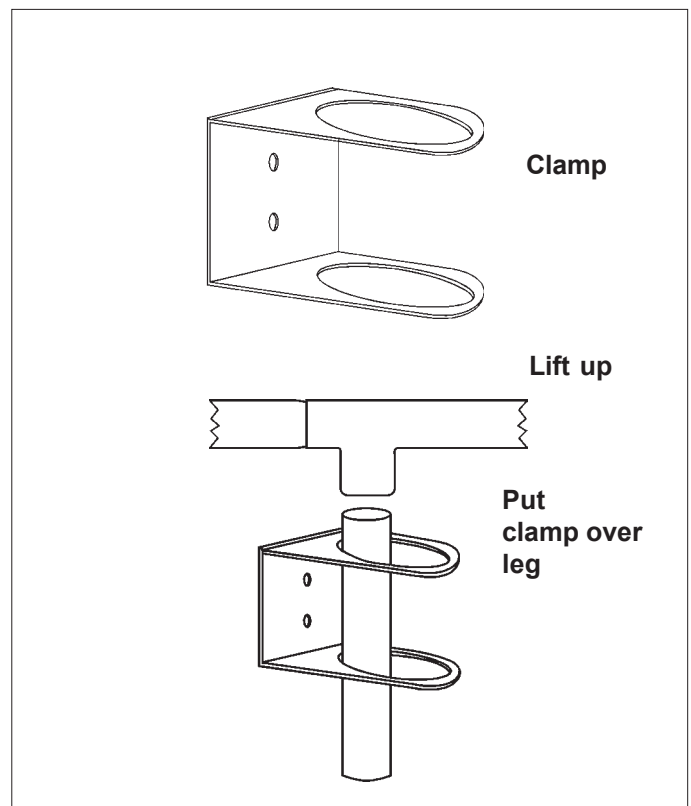


Figure 1

### Step 3:

This will require two people to perform this assembly operation - one person holding the clamp - one person holding the plain pole.

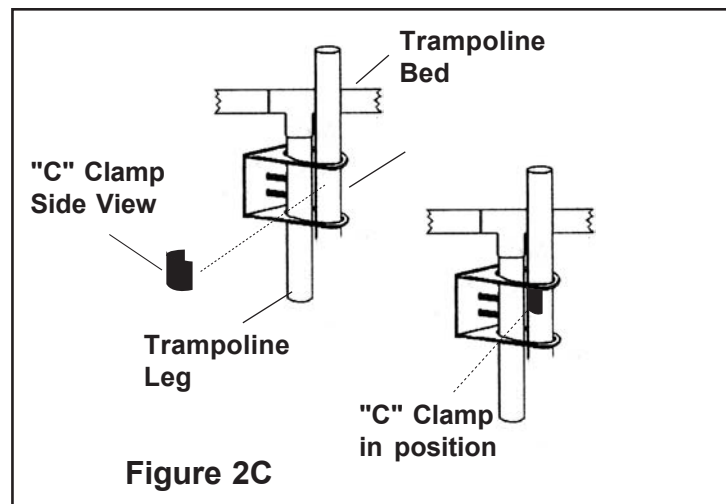
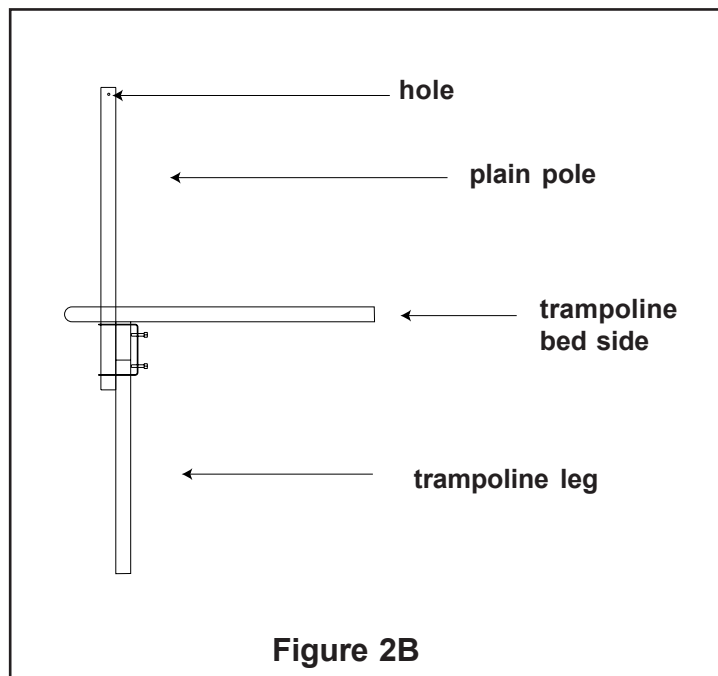
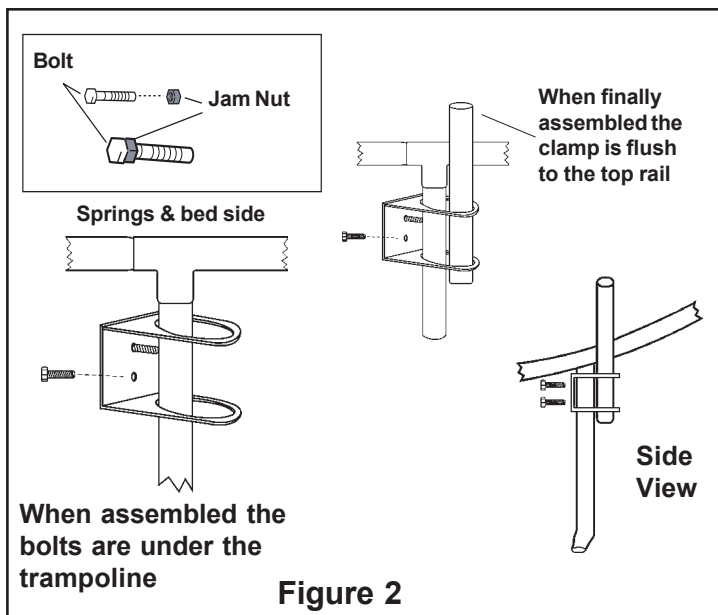
Place a jam nut onto each of the bolts and turn it until it touches the head of the bolt. (See Figure 2). Place a bolt in each threaded bolt hole of each clamp. Lift the clamp up so it touches the top frame rail. Place a plain pole into the clamp hole so it just protrudes slightly on the bottom of the clamp. Turn the pole so that the hole at the top points outward (See Figure 2B). The bolts should be under the trampoline top frame and the plain pole should be in front of the top rail leg socket. Press a plastic "C" clamp onto the plain pole inside the metal clamp. Turn the "C" clamp to where the opening is facing outward. Push the "C" clamp up so that it touches the top of the metal clamp on the leg (See Figure 2C). Tighten the bolts so that the plain pole is very secure in the clamp. Do this at each leg. You now will have 8 poles attached vertically to 8 legs.

### Step 4:

Assemble the 4 arches by putting a curved swedged pole into each end of an arch top pole (see Fig.5 on next page).

### Step 5:

**FOAM SLEEVES:** There are 3 foam sleeves for each arch and 1 for each plain pole. At this point slide a foam sleeve over each vertical plain pole. Slide a foam sleeve over the arch assembly so it is centered on the top piece. Put the last two sleeves over the arch vertical curved pieces. All 4 arches and the eight vertical poles should be covered with foam sleeves (see Fig.5 on next page).



## Step 6:

This step will require two people and may require a small step ladder or step stool. Lift each arch and install each end on two vertical plain poles. The leg assembly should not be below the arch. The sequence is - leg assembly, arch, leg assembly . . . (see Figure 5).

After assembling the four arches, insert swaged arch leg into plain pole. Align the holes, which are on the side of each pole, so that you can insert and tighten the #8 self-tapping screw provided. Before you tighten the bolts, check to make sure that the "C" clamp is still facing outward. Tighten the bolts on each metal clamp so that the plain pole is very secure in the clamp.

To complete the assembly, please tighten the jam nuts against the metal clamps. Repeat these steps for each arch. See Figure 5B..

## Step 7:

Place the netting on the bed of the trampoline. Find the netting door and put it at the center of an arch where you will access the trampoline. Then "hang" the net by threading a strap through each attached bungee and securing the strap just to the inside of each arch. (See Figure 5) Each bungee should be looped to form two circles. (See Figure 5b)

Secure the straps by weaving the free end through the D-rings as shown in Figure 6a. The end of the strap should be pulled only 1" beyond the D-Rings. After 24 hrs., retighten the straps until they are completely tight against the arch.

At this point, make sure all bolts are tight, the arch is firmly installed, and the vertical leg pieces and the leg straps are "cinched up" tight.

## Step 8:

Attach the bottom hook, left of the door, to the V-Ring on the trampoline bed closest to the vertical pole. Note which side of the pole the V-Ring falls on (right or left). Going clockwise, snap the other seven hooks to the bed making sure to attach them to the same side of the poles as the first hook.

NOTE: The net is designed to be tight in order to ensure the user with a safe jumping environment. This, and the next step, will proceed more smoothly if the net is prestretched. While the net is attached to the straps and hanging freely, pull down on the bottom seam at each section. The more the net is prestretched, the easier it will be to attach to the bed (as shown in Figure 7). Because of the dynamic nature of the material, it will stretch an additional 15% in height. The net will be taut during installation, but it will not tear.

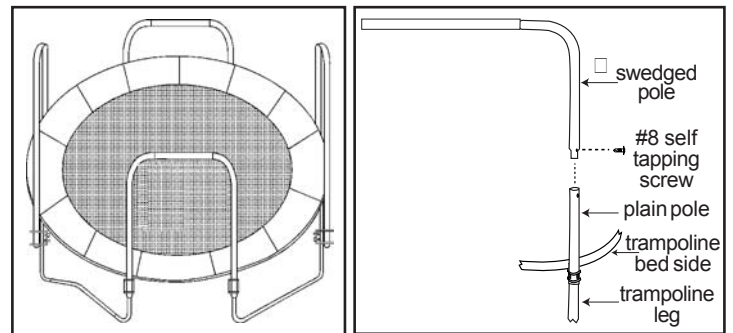
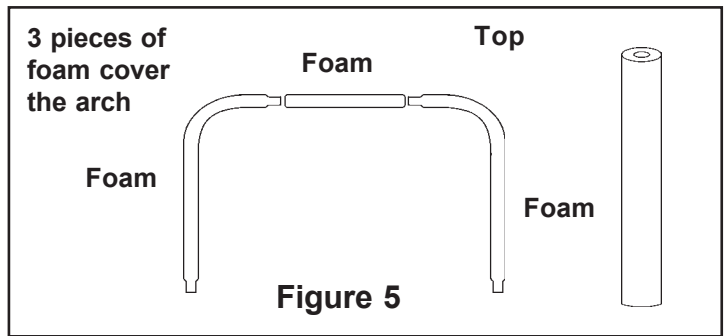


Figure 5A

Figure 5B

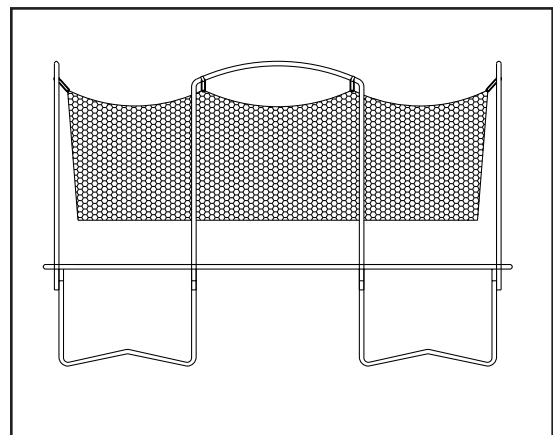


Figure 6

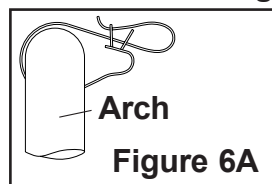


Figure 6A

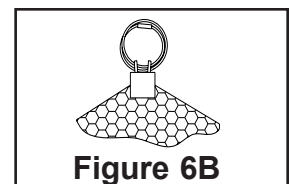


Figure 6B

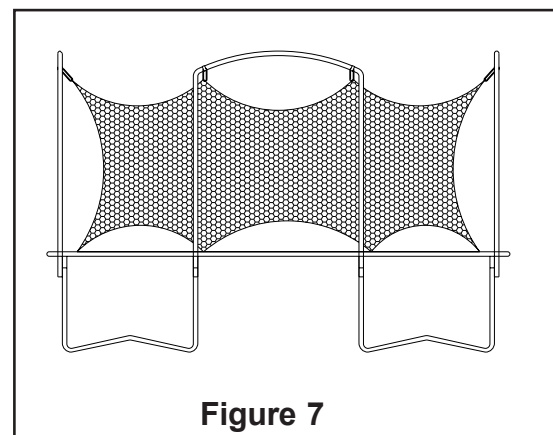


Figure 7

## Step 9:

Around the base of the FUNRING netting and between each pole the netting needs to be attached to the "V" rings on the edge of the mat (bed) by sewing the netting to the "V" rings with the rope sections. Take a rope section and tie it to a "V" ring at a pole. Attach the needle to the other end. Weave the rope from ring to net (use needle to penetrate the net) until you get to the next pole. Remove the needle and tie that end to a "V" ring. Repeat this operation between the next set of poles. Pull the rope as tight as you can before you tie it off. This may be difficult initially, but the fabric will loosen after a little while and you can retie it at that time. (See Figure 8)

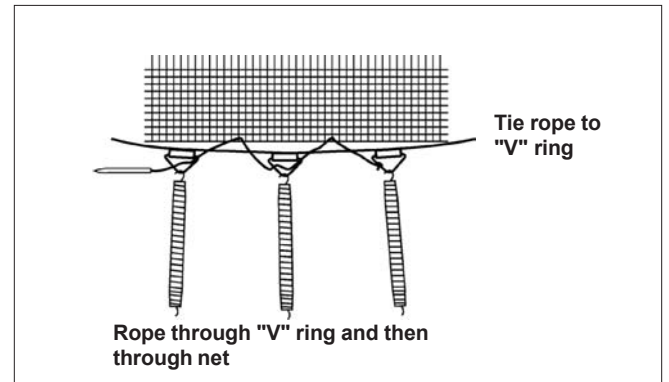


Figure 8

The final procedure is to read and attach the warning placard to the netting close to the door using the two tie wraps and the warning labels to each pole so they are visible (see Fig. 9)

Install the frame pad per the manufacturers instructions.

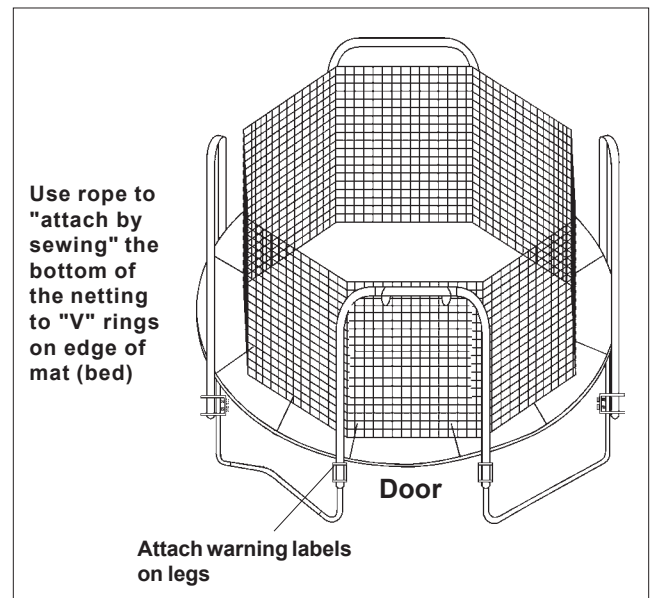


Figure 9

## DISASSEMBLY AND STORAGE

### To remove the enclosure from the trampoline

Make sure the enclosure is dry before removing and storing. Reverse the order of the basic assembly process. The enclosure poles should be removed in one piece by loosening the bottom clamp, holding the pole while loosening and removing the top clamp, pulling the pole up and out of the bottom clamp, and laying the pole on the ground. The poles are long and will want to rotate so use caution as to pole ends and the weight of the pole when removing. Store the enclosure in a safe, dry location. Once the enclosure is stored, remove all items from the trampoline mat (bed). Make sure the mat (bed) is clean and that it has no tears or holes.

## CARE AND MAINTENANCE FOR ENCLOSURE AND TRAMPOLINE

To avoid damage to the enclosure or trampoline, do not allow pets or animals inside the enclosure.

Appropriate shoes should be worn when inside the enclosure to reduce wear to the mat (bed). Follow the trampoline manufacturer's recommendations.

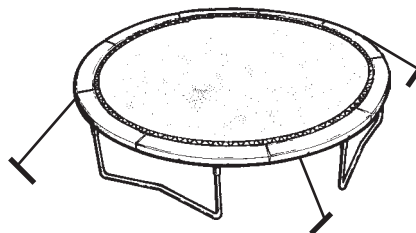
Prolonged exposure to the sun, especially ultraviolet rays, will shorten the life of the enclosure fabric. For longer fabric life, store the enclosure when it's not being used. A dry enclosure, properly stored, will provide the longest life of fabric, sewing, and hardware. Remove the enclosure from the trampoline during inclement weather or during lengthy periods of non-use.

## SPECIAL CONSIDERATIONS

### Wind

*High winds could overturn trampoline and blow down the enclosure. Take down the enclosure netting and stake the trampoline in high or gusty winds.*

If you anticipate high winds, move the trampoline and enclosure to a sheltered location. Disassemble the enclosure netting, and tie the round outside portion (the top frame) of the trampoline to the ground using rope and stakes. Use at least 3 tie-downs. Do not simply secure the legs to the ground, because they can pull out of the frame sockets. The enclosure only attaches to the trampoline.

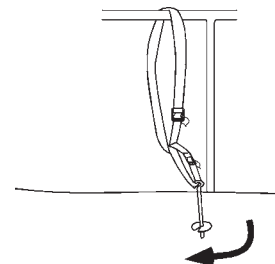
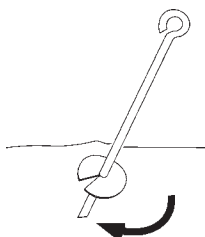


Three point tie-down using rope and tent stakes.

### JUMPING TIE DOWN SYSTEM

See Page 20 on how to order - **Model number is: JKTRTD**

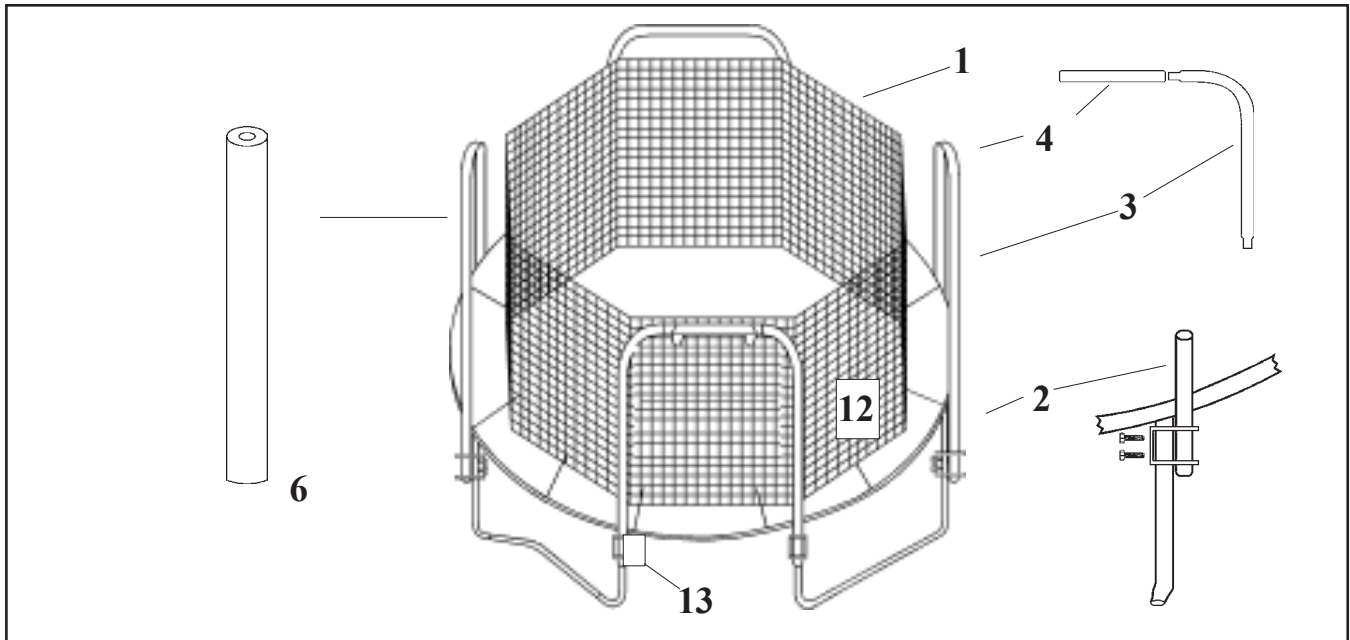
The straps and auger stakes can be used as a four (4) point trampoline tie down system on most trampolines. This ties the frame to the ground. The large loop goes around the top frame close to each leg. The length of the strap can be adjusted using the buckle. Auger stakes are installed at each leg by rotating the stake and pushing it into the ground. The small loop ties the strap to the auger stake.



### MOVING the TRAMPOLINE (and ATTACHED ENCLOSURE) a SHORT DISTANCE

The enclosure poles/clamps will hold the leg assemblies together. The trampoline should be **kept horizontal and lifted slightly to move**. Disassemble the trampoline and enclosure for any other kind of movement.

# Parts Drawing for JKFR14UB02, JKFR14WM Trampoline Enclosure System



ITEM	Drawing Reference	Quantity Required	Part Number	
			JKFR14UB02	JKFR14WM
Netting and attached hardware	1	1	UBFR14N	UBFR14N
Plain pole	2	8	01-50001	01-50001
Curved swedged pole	3	8	UBFRBSP	UBFRBSP
Arch top pole	4	4	UBFRAPWM	UBFRAPWM
Strap w/D Rings Kit	5	1	UBFRSTRAP	UBFRSTRAP
Foam sleeve	6	20	14-50004	14-50001
Hardware set - 16 bolts w/jam nuts	7	1 pkg.	80-30000	80-30000
Clamp	8	8	80-40000	80-40000
Bungee Kit	9	1	UBFRCORD	UBFRCORD
Rope sections	11	8	JKFRRS	JKFRRS
Warning placard	12	1	080762	080762
Frame/pole warning labels	13	4,2 (6 total)	080703, 080704	080703, 080704

